

DISCOVER OUR

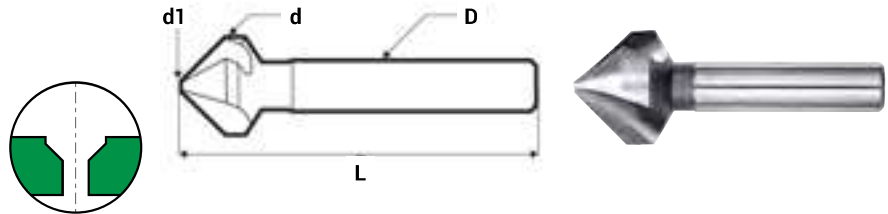
MICRO



90° COUNTERSINK 3 FLUTES

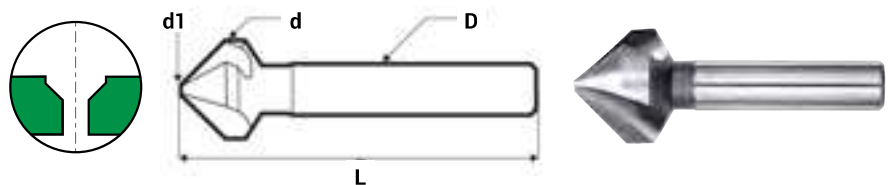
TECHNICAL DETAILS

Angle DIN 335-C
 90°
Material HSS-E Cobalt / carbide
Series M08 - metric / imperial
Use Machine



CROMSON M0805 HSS Co	CROMSON M0805-C HSS Co TiN	CROMSON M0890 Carbide	Diam. d Metric	Diam. d Imperial	d1 maxi	D h9	L +/- 1
77200300	77200305	77200500	6.30		1.50	5.00	45
77200400	77200405		6.35	(1/4)	1.50	6.35	45
77200410	77200415		7.93	(5/16)	2.00	6.35	45
	77200365	77200510	8.30		2.50	6.00	50
77200420	77200425		9.52	(3/8)	2.50	6.35	50
77200310	77200315	77200520	10.40			6.00	50
77200320	77200325	77200530	12.40		2.80	8.00	56
77200430	77200435		12.70	(1/2)	2.90	6.35	50
77200440	77200445		15.87	(5/8)	3.20	9.52	60
77200330	77200335	77200540	16.50		3.20	8.00	56
77200450	77200455		19.05	(3/4)	3.50	9.52	60
77200340	77200345	77200550	20.50		3.50	10.00	63
77200350	77200355		25.00		3.80	10.00	67
77200460	77200465		25.40	(1)	3.80	9.52	70

82° COUNTERSINK 3 FLUTES



TECHNICAL DETAILS

Angle 82°
Material HSS-E Cobalt
Series M08 - metric / imperial
Use Machine

High performance countersink is a highly improved version of the traditional multiflute milling cutter :

- grooves opened wide to allow chips flow evacuation
- high positive cut
- constant profile relief for easier regrind
- dimensions are in accordance with 90° and 82° screw caps
- we recommend the usage of coolant

CROMSON M0882 HSS Co	Diam. d Metric	Diam. d Imperial	d1 maxi	D h9	L +/- 1
77200600	6.35	(1/4)	1.50	6.35	45
77200610	7.93	(5/16)	2.00	6.35	45
77200620	9.52	(3/8)	2.50	6.35	50
77200630	12.70	(1/2)	2.90	6.35	50
77200640	15.87	(5/8)	3.20	9.52	60
77200650	19.05	(3/4)	3.50	9.52	60
77200660	25.40	(1)	3.80	9.52	70